

How To Install a Vinyl Liner!



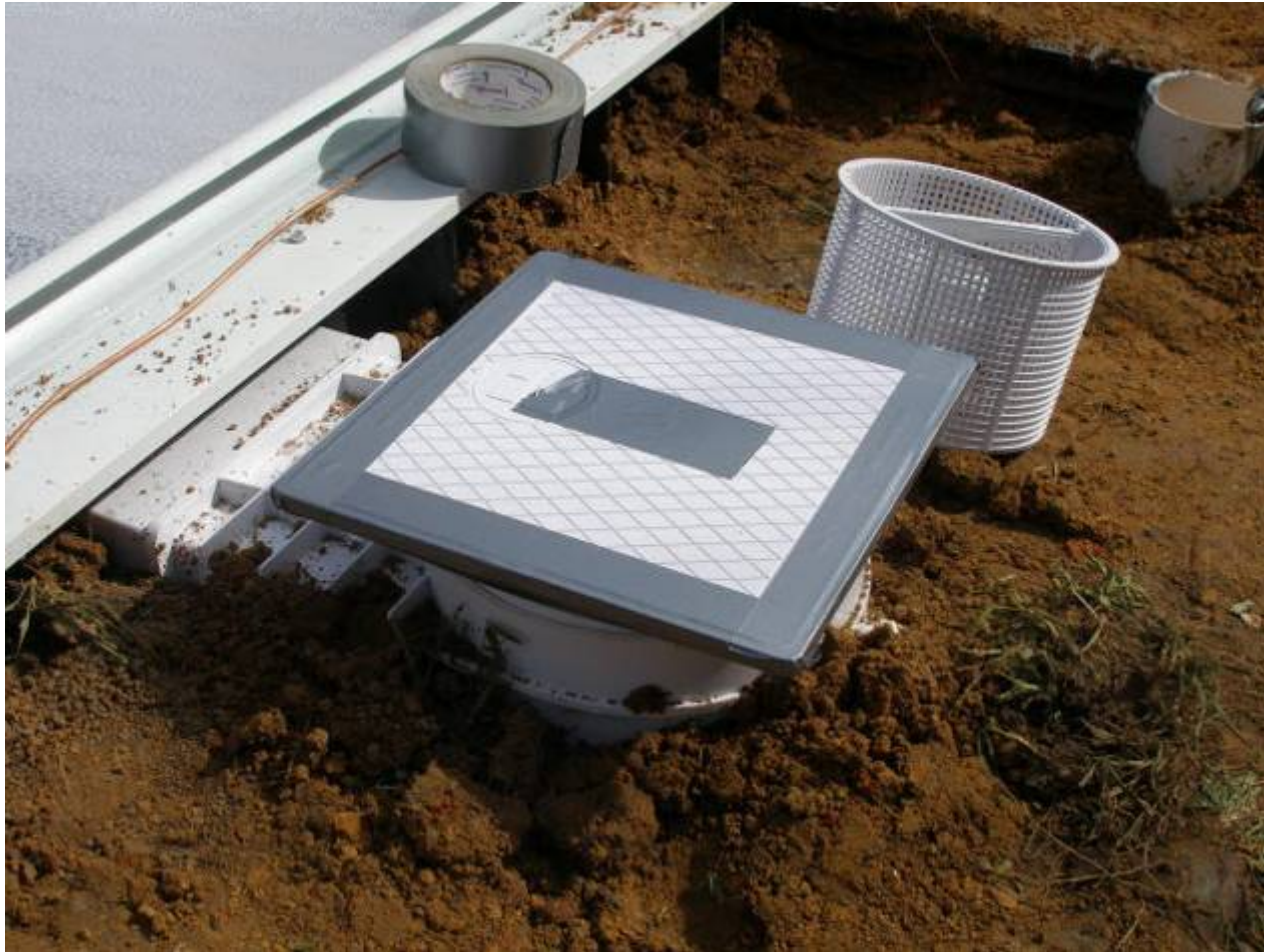
Step # 1 - Clean Pool Bottom and Walls



Step # 2 - Install All Gaskets Main Drains, Returns & Skimmers



Step # 3 – Close all Valves at Equip. Pad,
and Tape off Skim. Lids for Vac. Process



Bring Liner Into Shallow End of Pool



How is the liner in the box? Shallow end or Deep end?

- Bring the box/liner into shallow end of pool, spin the box so the arrow on the box cover is pointing to the shallow end. Open box, remove liner, and place on pool base, do not spin the liner. You now have the correct orientation. Shallow to deep.

Shallow End Sticker



Unfold Liner in Shallow End of Pool



Install Bead / Overlap in Shallow End, Line up Corners



Bring Liner Down to Deep End of Pool, Line up Corners, Insert Bead/Overlap



Install Remaining Bead /Overlap Around Perimeter of Pool



Insure Liner Arrow Labels Hit in the Proper Locations. Corners, and Break-over



Place/Install Liner Vacuums- One in Shallow End, One in Deep End



Fire Off Vacuums, Evacuating Air From Backside of Liner



Once Pleased With Placement and Fit of Liner,
Introduce Water in Deep End, Cut In Main Drains.
Vacuum Must Be Maintained



Continue Filling Pool and Faceplate the Shallow End Step



When Water Reaches a Depth of 4" in The Shallow End, Remove Vacuums, and Insert Liner Bead into Track



Faceplate The Deep End Wall Ladder When Water is just Below the Horizontal Faceplate.



You May Now Do Your Remaining Plumbing Cut-Ins, Skimmers and Returns



Installing Safety Rope (Anchor Eyes Thru Wall/Liner)



Complete Filling of The Pool



Install Safety Plaque and Coping Warning Stickers in Visible Sight Within Pool Area



By following correct Liner installation procedures, you can insure that your customers liner will fit properly and give years of satisfaction



Additional Notes

- Always consider weather and temperature conditions when installing a Vinyl Liner.
- Vinyl shrinks and is tough to move in cold temperatures.
- Vinyl expands and moves easily in high temperatures.
- We recommend not installing liners in temperatures less than 65 degrees. (should be sunny at this temp.)
- If a liner is **obviously** not going to fit the pool, please do not do cut-in's, and do not introduce water to the pool. Immediately call our design dept. so we can resolve the problem, and if need be, we will re-make a priority liner.

Similar procedures apply to Free-Form pools. Free-Form pools will have liner markings (arrows) at the shallow end break

